



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

SWA10A-700C
Job Sheet 200233



Part No: SWA10A-700C

Job Qty: 2 pcs

Part Name: Wire Clamp



Part Weight: 0 lbs

Status: New

Priority: AOG

Job Created: 9/9/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 9/10/19

Type: AOG

Description: Order 16887

Note: DWG SWA10A-700C A IPP Rev. A 19.09.06 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	NV5000 - 1	2 pcs	9/10/19	9/10/19	1.00	0.50	NV5000 - 1		ALA/Amk
							NV5000 - 2		
120	QC 2	2 pcs	9/10/19	9/10/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		ALA/Amk
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S212341



Part: SWA10A-700C

Job No: 200233

Serial No/Batch: S212341

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 09/10/19

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9/9/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

130	QC 8	2 pcs	9/10/19	0.00 0.00	QC 2 - 63	
					QC 2 - 8	
					QC 2 - 66	
					QC 2 - 64	
					QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	27 19-09-10
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
141	Outsource - 4 - Anodize	2 pcs	9/10/19	0.00 0.00	QC 8 - 35	
					QC 8 - 39	
142	Packaging 2-1 - Receive - B4B	2 pcs	9/10/19	0.00 0.00	QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	
					QC 8 - 40	
					QC 8 - 52	
					QC 8 - 23	
					QC 8 - 57	
					ATG001-VC	10 27 2019-09-10
					Packaging 2 - 1 - B4B	
					Packaging 2 - 2 - B4B	
					Packaging 2 - 3 - B4B	
					Packaging 2 - 5 - B4B	
					Packaging 2 - 4 - B4B	
					Packaging 2 - 6 - B4B	
					Packaging 2 - 7 - B4B	
					Packaging 2 - 8 - B4B	
					Packaging 2 - 9 - B4B	
					Packaging 2 - 10 - B4B	
					Packaging 2 - 11 - B4B	
					Packaging 2 - 12 - B4B	
					Packaging 2 - 13 - B4B	DP SEP 12 2019
					Packaging 2 - 14 - B4B	
					Packaging 2 - 15 - B4B	
					Packaging 2 - 16 - B4B	
					Packaging 2 - 17 - B4B	
					Packaging 2 - 18 - B4B	
					Packaging 2 - 19 - B4B	

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9/9/2019

[Dart Hawkesbury] Job Sheet - Renwick, Jennifer

					Packaging 2 - 20 - B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150 QC 6	2 pcs	9/10/19	0.00 0.00		QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
151 Small Fab - 2 - B4B	2 pcs	9/10/19	0.00 0.17		Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
152 QC 5	2 pcs	9/10/19	0.00 0.00		QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
160 Packaging 3-1 - Stock - B4B	2 pcs	9/10/19	0.00 0.00		Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	

DAS
40
SEP 13 2019 9-59

AP 2019/09/13

DAS
40
SEP 13 2019 9-59

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				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	DAS 30
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	2 pcs	9/10/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	SEP 16 2019 DAS 70
				QC 21 - SA - 53	9-89

Part Op 110 - NV5000-2 (MORI SEIKI VERTICAL MACHINE #2) Cut blanks to 6.0" (Makes 4pcs.) 1-Machine as per folio FC971

Descriptions: FOLIO REV: AA DWG REV: A 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

141 - -Issue P/O to ATG: 44466 -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 - Certificate of Conformity is required

142 - (Receive & Inspect for Damage & Mat'l Certs)

150 - (QC6- All purchased or subcontracted products)

151 - (Small Fab) Laser engrave P/N as per DWG.

152 - (QC5- Inspect part completeness to step on W/O)

160 - (Identify as per dwg & Stock Location: 6 A 186) Bag and tag

170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.625X01.500	6061-T6 Bar .625 X 1.50	9940 ft (.497 ea) <u>500 ft (.125 ea)</u>	110-NV5000 - 1	<u>5172188</u>

Job Allocations

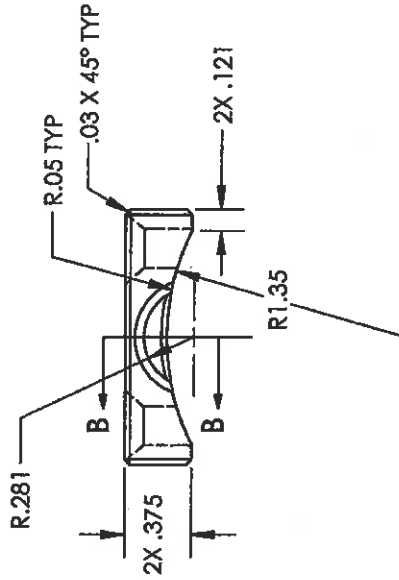
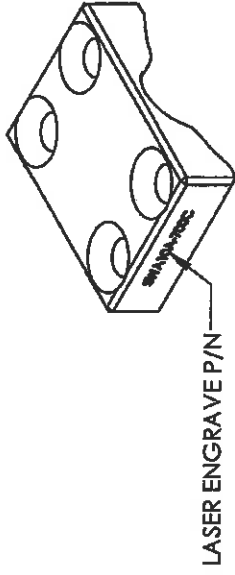
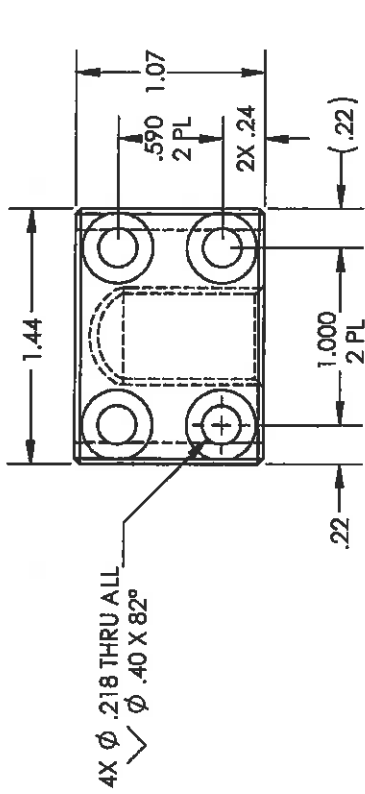
Operation	Component Part	Required	Inventory	Allocated
110-NV5000 - 1	M6061T6B0.625X01.500	1	7	0

Part Specifications	
Specifications could not be found.	

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REVISIONS		DATE		INITIAL		APPROVED	
REV	DESCRIPTION						
A	NEW ISSUE	11/16/2012		JAG			



SECTION B-B

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 200233

ECN 19-886

TITLE		RED BARN MACHINE	
DWG NO.		WIRE CLAMP	
MATERIAL		SWA10A-700C	
DRAWN BY:		CANAM	
APPROVED			
UNLESS OTHERWISE SPECIFIED		DIMENSIONS ARE IN INCHES	
FRACTIONS ± 1/32		ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .010 x 48°		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC MIL-A-8825, TYPE III, CLASS II		USED ON MODEL	
SCALE		1:1	
DATE		2002-01-22	
SHEET 1 OF 1			

ASSY	ASSY	Part #	Description	Material	B/O INFORMATION OR SPECIFICATIONS
QTY	QTY				
		SWA10A-700C	1	WIRE CLAMP	6061-T6



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044466



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044466

PO Date: 9/10/19

Due Date: 9/17/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	200233	SWA10A-700C	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	-	9/12/19	4 pcs	0 pcs	4 pcs	\$38.92/pcs	\$155.68
SEP 12 2019 5212341											
Line Item Note: ***RUSH AOG***											
2	195150	647.1711	Plate : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) Issue P/O to ATG :	Firmed	-	9/17/19	17 pcs	0 pcs	17 pcs	\$0.10/pcs	\$1.70
3	199221	D5496-1	Connector : Various STC's -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL- A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/17/19	20 pcs	0 pcs	20 pcs	\$0.10/pcs	\$2.00



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PURCHASE ORDER

POHB044466



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4	192697	649.4815	Shim : Various STC's (Outsource process- Anodize per QSI017 4.1.10.1) ISSUE P/O: HARD ANODIZE, COLOR BLACK AS PER DWG.(SEE NOTE 2) PRIME IAW MIL-P- 23377J TYPE1 CLASS N AS PER DWG. (SEE NOTE 2) C OF C IS REQUIRED	Firmed	-	9/17/19	41 pcs	0 pcs	41 pcs	\$0.10/pcs	\$4.10
5	199498	RBW6405G00631- 3G-2	Hub -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	9/17/19	6 pcs	0 pcs	6 pcs	\$0.10/pcs	\$0.60
Grand Total:										\$164.08	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/12/19 3:10 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918586

Date: 12-Sep-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: SWA10A-700C Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Job: 25930 PO: POHB044466	Rev: 4	DAS 40 8-89
		Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>SEP 12 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

RECEIVED
SEP 12 2019
DART AEROSPACE LTD.